MATERIAL DATASHEET
ZX-324V3T

ZEDEX®
Tribological Polymer Solutions

Properties	Symbol		Unit	Standard
information				
material code	-	-	internal Standard	A3J
colour	-	-		black
density	ρ	kg/dm³	ISO 1183	1,37
mechanical				
compressive modulus	Ec	MPa	DIN EN ISO 604	4400
elastic limit	σ_{yel}	MPa	internal Standard	100
compressive stress at yield	σ_{cy}	MPa	DIN EN ISO 604	133
compressive strength	σ_{cm}	MPa	DIN EN ISO 604	n.v.
compressive stress at 1% strain	$\sigma_{1\%}$	MPa	DIN EN ISO 604	-
compressive stress at 2% strain	$\sigma_{2\%}$	MPa	DIN EN ISO 604	-
compressive stress at 3,5% strain	$\sigma_{3,5\%}$	MPa	DIN EN ISO 604	99
compressive strength (0,01 h)	$\sigma_{M0,01}$	MPa	internal Standard	-
compressive strength (100 h)	σ_{M100}	MPa	internal Standard	-
compressive strength (10000 h)	σ_{M1000}	MPa	internal Standard	-
compressive stress at break	σ_{mb}	MPa	DIN EN ISO 604	-
elastic compression limit	ε_{yel}	%	internal Standard	3,6
nominal compressive yield strain	ε_{cy}	%	DIN EN ISO 604	8,6
nominal compressive strain at compressive strength	ε_{cm}	%	DIN EN ISO 604	-
nominal compressive strain at break	ε_{cb}	%	DIN EN ISO 604	-
modulus in tension (tensile modulus)	E_t	MPa	DIN EN ISO 527	2730
elastic limit	σ_{yel}	MPa	internal Standard	67,0
tensile stress at yield	σ_y	MPa	DIN EN ISO 527	-
tensile strength	σ_m	MPa	DIN EN ISO 527	90
tensile stress at break	σ_b	MPa	DIN EN ISO 527	90
elastic yield point	ε_{yel}	%	internal Standard	3,0
yield strain	ε_y	%	DIN EN ISO 527	-
elongation at maximum force	ε_m	%	DIN EN ISO 527	7,8
tensile elongation at break	ε_b	%	DIN EN ISO 527	8,3
modulus in flexure	E_f	MPa	DIN EN ISO 178	3753
outer fibre stress at 3,5% outer fibre strain	$\sigma_{f3,5\%}$	MPa		116
flexural strength	$\sigma_{f,m}$	MPa		133
flexural stress at break	$\sigma_{f,b}$	MPa		-
elongation at flexural yield stress	$\varepsilon_{f,m}$	%		5,6
flexural elongation at break	$\varepsilon_{f,b}$	%		-
creep modulus at 1% deformation after 1000h	E	N/mm²	DIN 53444	-
stress at 1% deformation after 1000h	$\sigma_{1\%}$	N/mm²	DIN 53444	-
creep resistance	-	-	relative value	❻
ball indentation hardness H358/30 (H132/30) [H49/30]	HB	N/mm²	DIN 2039	197
Shore A hardness	-	Shore	DIN 53505	> 100
Shore D hardness	-	Shore		88
impact strength Charpy not notched	-	kJ/m²	EN ISO 179/1eU	18
impact strength Charpy notched	-	kJ/m²	EN ISO 179/1eA	6,3
loss tangent (1Hz)	tanδ	1	internal Standard	k.Br.
fatigue strength at 20°C, 106 stress cycles, 1 Hz	-	MPa	internal Standard	-
thermal				
continuous operating temperature (long term)	RTi	°C	UL 746B	250
short term operating temperature (3 h)	-	°C	internal Standard	260
maximum RTi temperature for bushings when pressed	-	°C	internal Standard	160
melting temperature (DSC, 10°C/min)	T_m	°C	ISO 11357-1/-3	340
glass transition temperature (DSC, 20°C/min)	T_g	°C	ISO 11357-1/-2	146
coefficient of thermal expansion up to 100°C	α	10^{-5}/K	ISO E 830	4,2
coefficient of thermal expansion up to 150°C	α	10^{-5}/K	ISO E 831	5,0
heat distortion temperature HDT/A 1,8 MPa	HDT(A)	°C	DIN EN ISO 75	200
thermal conductivity	λ	W/(m*K)	DIN 52612	0,24
specific heat capacity	c_p	kJ/(kg*K)	DSC	-
fire behaviour (3,2mm) UL94	-	-	UL 94 HB	V-0
limiting oxygen index (LOI)	%	LOI	DIN EN ISO 4589	43

Properties	Symbol		Unit	Standard
electrical				
volume resistivity	R_D	Ω*cm	IEC 93	-
surface resistance	R_0	Ω	IEC 93	6,8E12
penetration resistance	E	kV/mm	IEC 243	-
tracking resistance	-	V	IEC 112	-
dielectric constant (110Hz)	-	1	IEC 250	-
dissipation factor (110Hz)	tanδ	1	IEC 112	-
PV values				
max. surface pressure v=1m/min	p_{zul}	N/mm²	"internal test radial bushing "	50,44
max. surface pressure v=10m/min	p_{zul}	N/mm²		5
max. surface pressure v=100m/min	p_{zul}	N/mm²		0,28
max. surface pressure v=200m/min	p_{zul}	N/mm²		0,15
evolution of heat with v=1m/min	-	°C		60
evolution of heat with v=10m/min	-	°C		83
evolution of heat with v=100m/min	-	°C		94
evolution of heat with v=200m/min	-	°C		69
friction				
μ static 20° C dry operation	$\mu_{stat.}$	1	internal Standard inclined plane	0,14
μ dynamic 20° C dry operation	$\mu_{dyn.}$	1		0,15
μ dynamic 100° C dry operation	$\mu_{dyn.}$	1		0,07
wear				
wear factor at 20°C	-	mm/100km	"internal test periodic translative movement under load"	0,138
wear factor at 100°C	-	mm/100km		0,238
wear factor at 200°C	-	mm/100km		0,759
wear factor at 240°C	-	mm/100km		0,692
available as				
tubes (hollow rods) up to øe (de)	-	mm	-	✓
sheets up to max. thickness	-	mm	-	✓
rods up to øe (de)	-	mm	-	✓
plastic granules	-	-	-	✓
injection moulded parts	-	-	-	✓
machined parts	-	-	-	✓
precision				
dimensional stability with moisture absorption	-	-	relative value	⓾
water absorption 23°C / RMC 93%	-	%	DIN EN ISO 62	0,05
water absorption until an equilibrium moisture content	-	%	DIN EN ISO 62	-
dimensional stability with temperature variation	-	-	relative value	❻
high precision bushings (negative clearance)	-	-	-	-
alignment adjustment	-	-	relative value	❷
envrionmental influences				
suitable for use in water	-	-	-	✓
resistance against hot water	-	°C	-	-
resistance against dust, dirt, abrasive substances	-	-	relative value	❽
UV rays resistance	-	-	relative value	❾
suitable for outdoor use	-	-	relative value	❾
resistance to chemicals	-	-	relative value	❽
FDA compliant / EU 10/2011 compliant	-	-	-	-
suitable for vacuum	-	-	-	-
rate of desorption	a_{1h}	mbar*l/(s/cm²)	-	-
ROHS / WEEE	-	-	-	✓
free from silicone	-	-	-	✓
free from PTFE	-	-	-	-
sterilization				
resistant against disinfectant	-	-	-	✓
moist heat sterilization	-	-	relative value	-
gamma-rays radiation sterilization	-	-	relative value	-
chemical sterilization	-	-	relative value	-
UV-sterilization	-	-	relative value	-

Legend	
❶	low
⓾	high
✓	applicable
x	not applicable
(✓)	limited
k.Br.	no break
n.d.	not feasible
-	not determined
n.v.	non-existent

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